

**Die HSS, MF: 22X1,5****Order data**

Order number	141070 22X1,5
GTIN	4062406233549
Item class	12K

Description**Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

1¾ turns lead chamfer.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 55 mm

Height: 16 mm

Technical description

Thread size	M22x1.5
Tolerance class	DIN 13 6g
External Ø	55 mm
Pitch	1.5 mm
Height	16 mm

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		